## Multi-Direction Switches

Miniature Double Action Switch


How to order:

## MB7 <br>  <br> $\square$

1 TERMINAL TYPE:
J J Bend

## 2 PACKAGE STYLE:

## General Specifications:

## MECHANICAL

Operation Force: $1^{\text {st }} 80 \pm 40 \mathrm{gf}$ $2^{\text {nd }} 250 \pm 60 \mathrm{gf}$
Stroke: $1^{\text {st }} 0.25 \pm 0.1 \mathrm{~mm}$ $2^{\text {nd }} 0.40 \pm 0.15 \mathrm{~mm}$
Operation Temperature: $-25^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$
Storage Temperature: $-30^{\circ} \mathrm{C}$ to $+80^{\circ} \mathrm{C}$

## ELECTRICAL

Electrical Life: 30,000 cycles
Rating: $50 \mathrm{~mA}, 12 \mathrm{VDC}$
Contact Resistance: $100 \mathrm{~m} \Omega$ max.
Insulation Resistance: $100 \mathrm{M} \Omega \mathrm{min}$. at 100VDC
Dielectric Strength: 250VAC/1 minute
Contact Arrangement: 1 pole 2 throw

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## MATERIAL

COVER: Nickel silver
BASE: UL 94V-0 Nylon high-temp Thermoplastic Color: Black
DUST-PROOF: PTFE Color: White
CONTACT DISC: Stainless with silver cladding
TERMINAL: Copper alloy with silver plated

## SOLDERING PROCESS

HAND SOLDERING: Use a soldering iron of 30 watts, controlled $350^{\circ} \mathrm{C}$ approximately 5 seconds while applying.
REFLOW SOLDERING: When applying reflow soldering, the peak temperature of reflow oven should be set to $260^{\circ} \mathrm{C}$ max.

Temperature Profile:


## PACKING

4000/Reel


